



INTERNSHIP REPORT

On

SALEM STEEL PLANT

By

S.U. ROSHINI – 21MBA121

Under the guidance of

**Dr. KANNAN.V
PROFESSOR
A PROJECT REPORT**

Submitted

In partial fulfilment of the requirements for the award of the

Degree of

MASTER OF BUSINESS ADMINISTRATION

Kumaraguru College of Technology

(An autonomous institution affiliated to Anna University, Chennai)

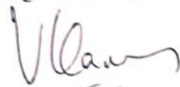
Coimbatore - 641 049

JULY 2022

BONAFIDE CERTIFICATE

BONAFIDE CERTIFICATE

Certified that this internship report titled "Internship at SALEM STEEL PLANT" is for course completion of Internship is the Bonafide work of Roshini S U (21MBA121) who carried out the project under my supervision. Certified further, that to the best of my knowledge the work reported herein does not form part of any other project report or Internship based on which a degree or award was conferred on an earlier occasion on this or any other candidate.



Faculty guide

DR. V. KANNAN

ASSOCIATE PROFESSOR

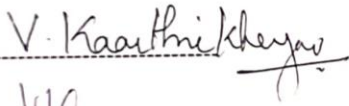


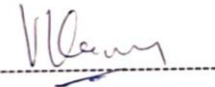
Head of the Department

Dr. Mary Cherian KCTBS

Soft Copy Submitted for the Project Viva-Voce examination held on 9th of September 2022

Signature of the Internal Examiners

1. 

2. 

DECLARATION

I hereby declare that this internship report entitled as, “SALEM STEEL PLANT” has been undertaken for academic purpose for the course submitted to Anna University in partial fulfilment of requirement for the award of degree of Master of Business Administration. The Internship report is the record of the original work done by me under the guidance of Dr. S. KANNAN, Professor, KCT-BS during the academic year 2022.

I, also declare hereby, that the information given in this report is correct to the best of my Knowledge and behalf.

Place: Coimbatore

Name and Signature

Date: 09/09/2022

STUDENT NAME: ROSHINI.S.U

ACKNOWLEDGEMENT

I express my sincere and heart-felt gratitude to **Management of Kumaraguru College of Technology Business School**, for the prime guidance.

I record my indebtedness with happiness to **DR. MARY CHERIAN, HOD, KCT BS** for the guidance and sustained encouragement for the successful completion of this project.

I wish to express my deep sense of gratitude to my **Project Guide Dr. KANNAN V, Professor- (KCT BS)**, for her guidance and moral support throughout the project duration from its inception to completion and for making the project a success.

I thank **Mr. M SEMBANNAN (OPERATOR)** for the valuable guidance and motivation to complete the internship successfully.

I also extend my gratitude to all the faculty members and my beloved parents for their moral support in helping me for successful completion of this project.

PROJECT COMPLETION LETTER



स्टील अथॉरिटी ऑफ इण्डिया लिमिटेड
STEEL AUTHORITY OF INDIA LIMITED
सेलम इस्पात संयंत्र
SALEM STEEL PLANT

Ref No TR-15(4) / 035003/894

11/07/2022

Certificate

Certified that **Ms ROSHINI S U, MBA(OPERATIONS), II year student** of **KUMARAGURU COLLEGE OF TECHNOLOGY, COIMBATORE** has undergone Internship Training in the area of **PRODUCTION** at Salem Steel Plant during the period from **13/06/2022** to **08/07/2022**.



R VENKATACHALAPATHY
GM(TA,EM&HRD)

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हर किसी की जिन्दगी से जुड़ा हुआ है सैल

There's a little bit of SAIL in everybody's life

ABSTRACT

The internship project on “SALEM STEEL PLANT – SAIL” was carried out to understand knowledge about the organizational; activities. I learnt and analyzed about the inventory management, warehouse management, supply chain management and logistics. The internship helped me to understand the challenges and constraints with respect to the operations domain. It was a great experience to be a part of SALEM STEEL PLANT.

LIST OF FIGURES

Figure Number	Title	Page Number
1.1	OVER ALL FLOW CHART OF THE ORGANISATIONAL STRUCTURE	17
1.2	SMS PROCESS FLOW	21
1.3	HRM PROCESS FLOW	22
1.4	CRM PROCESS FLOW	23

TABLE OF CONTENTS

Chapter	CONTENTS	PAGE NO
I	INTRODUCTION	10
1.1	OBJECTIVE OF THE INTERNSHIP	10
II	INDUSTRY PROFILE	11
2.1	BACKGROUND OF THE INDUSTRY	11
2.2	MARKET SIZE	11
2.3	MAJOR PLAYERS	12
2.4	GOVERNMENT POLICIES AND REGULATIONS	12
2.5	RECENT TRENDS IN THE INDUSTRY	12
2.6	CHALLENGES FACED BY THE INDUSTRY	13
III	ORGANISATION OVERVIEW	14
3.1	HISTORY	14
3.2	FOUNDERS VISION, MISSION AND VALUES	14
3.3	GOVERNENCE	15
3.4	ORGANISATION STRUCTURE	15
3.5	PRODCUTS AND SERVICES	17
3.6	MARKET, MARKET SHARE AND MARKET POSITION	18
3.7	SWOT ANALYSIS	18
IV	JOB DESCRIPTION AND EXPECTED DELIVERABLES (OUTCOMES)	19
V	NATURE & DETAILS OF THE TRAINING PROVIDED	20
VI	EXECUTION OF TASKS	21

6.1	INPUT	21
6.2	PROCESS FOLLOWED	21
6.3	OUTPUT	24
6.4	CHALLENGES AND CONSTRAINTS	24
6.5	SUCCESS STORIES	24
6.6	EXPECTED OUTPUT VS ACHIEVED OUTPUT	24
6.7	DEVIATION ANALYSIS	24
VII	FEEDBACK GIVEN BY THE INDUSTRY MENTOR	25
VIII	CRITICAL OBSERVATION & RECOMMENDATION FOR THE PROCESS IMPROVEMENT	28
IX	OVER ALL LEARNING EXPERIENCE	29
	Appendices / Annexure	30
	Weekly log sheet	33
	Plagiarism Report	35

CHAPTER-1
INTRODUCTION

1.1 OBJECTIVE OF THE INTERNSHIP:

- To learn and understand about the inventory management.
- To learn and understand about the supply chain management.
- To learn and understand about the organizational activity - Logistics.

CHAPETR-2

INDUSTRY PROFILE

2.1 BACKGROUND OF THE INDUSTRY:

Salem Steel Plant, a special steels unit of Steel Authority of India Ltd, pioneered the supply of wider width stainless steel sheets / coils in India. Commissioned in 1981, the plant has a capacity to roll 1,86,000 tons of hot rolled carbon and stainless-steel flat products and 70,000 tons of cold rolled stainless steel sheets and coils per annum. The plant has gone beyond its designed capacity and successfully cold rolled value added 0.13mm thick stainless steel. SSP can also supply hot rolled carbon steel in thickness range of 1.60 to 12.70 mm.

Its products have become a household name 'SALEM STAINLESS' in the domestic market and market are widely exported; besides meeting the requirements of 100 per cent export-oriented units and free-trade zones in India. In hot rolled special grade carbon steels, SSP has been recognized as a well-known manufacturer of boiler quality steel. The plant is also supplying LPG grade IS 6240 steel in sheet form. The entire plant is certified for the ISO: 9001:2000 quality assurance and the ISO: 14001 environmental management systems.

A Blanking line, the first of its kind in India, was established in 1993, with an annual capacity to produce 3000 tons of ferritic grade coin blanks or 3600 tons utility blanks. Coinage of Re.1, Rs. 2, 50 paise and 25 paise denomination are minted from the blanks supplied by SSP to the government mint in Noida, Mumbai, Kolkata and Hyderabad.

SSP has revolutionized application of stainless steel in India both in conventional and unconventional areas. High-tech industries like atomic power stations prefer 'Salem Stainless'. SSP undertakes turnkey projects like fabrication and supply of stainless steel tubes, pipes for sugar and chemical industry and for water pipelines. Under conversion scheme value added products like kitchen & tableware and door frames are manufactured and supplied in bulk to corporate. SSP has also developed new application of its products, viz. LPG tanks for automobile, stainless steel, ceiling fans, exhaust fans, corrugated sheets, water tanks, etc.

2.2 MARKET SIZE:

SSP supplies steel to BHEL-Tiruchirapalli, HMT, Bharat Electronics Limited-Bangalore and Indian Telephone Industries. Stainless steel is also exported to over more than 37 countries including Spain, UK,

Japan, Germany and Switzerland. Between 1994 and 1995, around 41,500 tons to as many as 27 countries.

2.3 MAJOR PLAYERS:

Indian Railways plays a major role in buying carbon and stainless-steel coils and sheets. Other than Indian Railways OTIS elevators buy stainless steel sheets for building elevators and Johnson, Cone etc. Atomic power stations prefer 'Salem Stainless'. It is also chosen in industrial sectors like dairy and food processing, chemical and fertilizer, heavy engineering, railways, automobiles, bulk solid handling. It is also chosen for utensil purposes in Butterfly and Prestige. Salem Steel Plant has played a major role in supplying stainless steel for DRDO for the purpose of Chand Rayan.

2.4 GOVERNMENT POLICIES AND REGULATIONS:

- Anti-Bribery Management policies
- MOU
- Enterprise Risk Management Policy
- Corporate Social Responsible Policy
- SAIL Medclaim Scheme for Retired Employees
- Inter Plant Standardization in Steel Industry (IPSS)
- Safety Policy
- Quality Policy
- Corporate Environment Policy
- Human Resource Policy
- HIV/AIDS Policy
- Information Technology Security Policy
- Sustainable Development Policy

2.5 RECENT TRENDS IN THE INDUSTRY:

In Salem Steel Plant they have introduced many projects for modernization. APS's modernization/technological upgradation plan was studied by the consultant, M/S. MN Dastur & Co. Their recommendation on modernization of SMS-CCS complex through installation of AOD convertor with auxiliaries, new EAF as replacement of defunct TIBB EAF#4 and cryogenic air separation plant on BOO (Build-Own-Operate) basis was subsequently approved by SAIL Board.

SMS Demag would be putting up an argon oxygen decarbonization (AOD) unit, the work of which is in advance stages of competition. M/s. Daniel are installing EAF (Electric Arc Furnace) and M/s. Goyal MG gases are putting up an air separation plant.

The work culture improvement aided consistent improvements in all fields which has laid strong foundation for revival and turnaround of the plant. The following well-focused strategies have paid off well:

- Adopting a rich product-mix
- Increased shared of finished products
- Improvement in yields
- Cost reduction efforts

2.6 CHALLENGES IN THE INDUSTRY:

The plant, which has been making sincere efforts to change its bottom line, had the following major challenges:

- High fixed cost owing to high manpower and establishment cost.
- Competitive market in post-liberalization era.
- Stiff competition from domestic and foreign suppliers.
- Rising input costs with dwindling availability of raw materials.
- Skill dilution and mass separation under VRS.
- Tough delivery commitments.
- Need for acquiring cutting edge technology.
- Enhancing employee morale.

CHAPTER-3

ORGANISATION OVERVIEW

3.1 HISTORY:

On 15 May 1972, the Government of India decided to set up a steel plant at Salem for the production of steel and strips of electrical, stainless and other special and mild steel. The construction started on 13 June 1972, after inauguration by then Minister of Steel and Mines Mohan Kumaramangalam. The cost of first phase of the project was ₹181.19 crore (US\$24 million). It brought the latest technology in cold rolling to India at the time. The initial production capacity was 32,000 tones per annum (cold rolled stainless steel strips and wide sheets).

Later on 26 March 1991, the second phase at a cost of ₹76.27 crore (US\$10 million) was realised, increasing production capacity to 70,000 tones per annum. On 24 December 1993, a blanking line was commissioned with a capacity of 3600 tones blanks per annum. This was the first such facility to be established in India.

3.2 FOUNDERS VISION, MISSION AND VALUES:

VISION:

SAIL is committed to be a respected world class corporation and the leader in Indian Steel Business in quality, productivity, profitability and customer satisfaction.

Mission:

- Provide on time quality services
- Concentrate on employee welfare
- Friendly working environment through open communication & mutual respect
- Encourage initiative, innovation and teamwork

Values:

- Customer satisfaction
- Commitment
- Integrity
- Fairness
- Innovation

- Environment

3.4 ORGANISATIONAL STRUCTURE:

STEEL MALTING SHOP (SMS):

Major overhauling/revamping of EAFs 5 & 9 improved furnace output resulting in enhanced liquid steel production by 20%.

- Improvement in 'liquid to ingot yield' by 1.73%.
- Overhauling and major revamping of VAD was accomplished for the first time and degassing vacuum levels brought down to 2 torr level.
- Installation of tap-hole slide gate at EAF#9 helped in achieving very low S & P levels in liquid steel.
- Use of sponge iron in furnace charge mix aided in reducing average scrap/metallic input price.
- Regular use of DSP ingots.

HOT ROLLING MILL COMPLEX (HRM):

- Slab yard
- Goliath crane with tongs
- Reheating furnace with walking beam conveyor
- Descaling unit
- Roughing mill
- Steckel mill with mandrels housed inside reheating furnace
- Run table with laminar cooling towers
- Down coiler
- Number machine
- Strapping machine
- Transfer car
- HRC storage area
- Roll grinding machines

COLD ROLLING MILL COMPLEX (CRM):

- Coil buildup line
- Bell annealing furnace

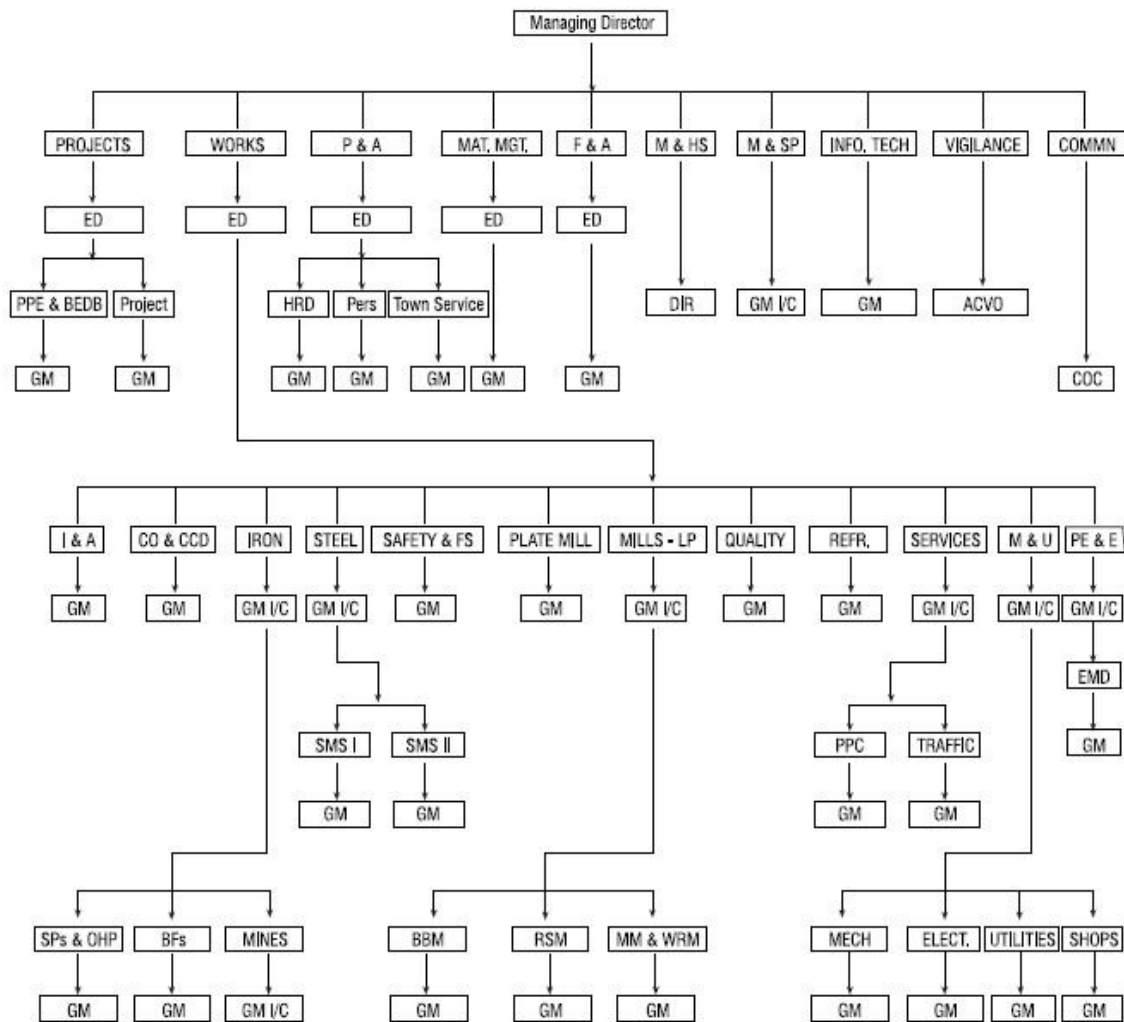
- Annealing pickling line no.3
- Annealing and pickling line no.2
- Annealing and pickling line no.1
- Strip grinding line
- Sendzimir mill no.1
- Sendzimir mill no.2
- Roll grinding shop
- Skin pass mill
- Slitting line 1,2
- Shearing line
- Strip grinding and polishing line
- Coin blanking unit

PRODUCTION PLANNING AND CONTROL DEPARTMENT:

Various sections in the department:

- Raw material procurement
- CRM order servicing
- CRM scheduling
- HRM order servicing
- HRM scheduling
- Plant control
- Management information services

1.1 OVERALL FLOWCHART OF THE ORGANISATIONAL STURCTURE



3.5 PRODUCTS AND SERVICES:

PRODUCTS:

- CS COILS
- SS COILS
- SS SHEETS
- COIN BLANKING

SERVICES:**• CRM ORDER SERVICING:**

- i) Home orders
- ii) Deemed export orders
- iii) Export orders
- iv) Coinage orders
- v) Conversion orders

• HRM ORDER SERVICING:

- i) Home orders
- ii) Export orders
- iii) Conversion orders

3.7 SWOT ANALYSIS:**STRENGTH:**

- It is a well reputed organization.
- It is central government-based organization.
- Steel plant has branches all over India.
- It is known for its quality.
- They don't have wastage as it is reused.
- They provide special finish required by the customer.

WEAKNESS:

- Recruitment is not done eventually.
- Number of employees are less.

OPPORTUNITY:

- Many new things can be learnt in the organizations.

THREATS:

- The technology is not updated to this modern society.

CHAPTER - 4
JOB DESCRIPTION AND EXPECTED DELIVERABLES
(OUTCOMES)

As an intern, I have analyzed the organizational activities. It helped me the learn and analyze about the inventory management. I visited all the units in the plant and analyzed each and every activity and also learnt about supply chain management. I had a good interaction with the staffs. It helped me to gain more knowledge about the process flow.

CHAPTER - 5

NATURE & DETAILS OF THE TRAINING PROVIDED

WEEK – 1

In the 1st week of my internship, I visited the HRM unit. They explained each and every process flow of HRM. I learned various production equipment's. I also visited the warehouse in the HRM unit.

WEEK – 2

In the 2nd week of my internship, I visited the roll shop and the dispatch section in the HRM unit. Then I visited the CRM unit. They explained each and every process flow of the CRM. I learned various production equipment's. I also visited the coil build up unit, annealing and pickling lines, acid storage and treatment plant units.

WEEK – 3

In the 3rd week of my internship, I visited the Z mill unit and learnt the process flow. Then I also visited the roll shop, skin pass mill, slitting and shearing units and tension levelling line units in CRM. Then I visited the warehouse in the CRM unit.

WEEK – 4

In the 4th week of my internship, I visited the process control and testing facilities unit in CRM. Then I visited the dispatch section in the CRM unit. I also visited the coin blanking unit in the plant. I had a good interaction with the staffs and I had a overall visit of the plant.

CHAPTER-6

EXECUTION OF TASKS

6.1 INPUT:

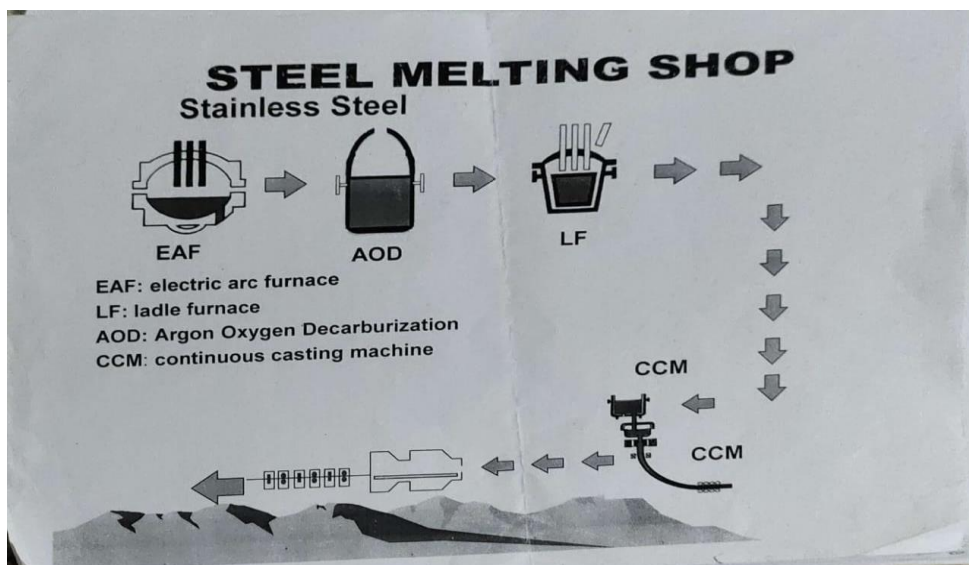
Men, Material, Machinery is considered as the valuable asset and input of the plant. There are about 700 casualties and apparencies working in the office and about 900 employees working inside the plant in shift basis. The raw materials for the coils are transported form the sister plants through their own railways. Then scrap is also added to the raw materials. The other raw materials are LPG, coolant oils, hydraulic oil (SERVO 46), gear oil, grease, sodium sulphate, acids like nitric acid and hydrofluoric acids, interleaving papers, PVC sheets, steel shots, earth powder, urea and corn gap. The machineries are imported from various countries like Japan, Germany, Switzerland, USA and also from India.

6.2 PROCESS FOLLOWED:

I. STEEL MELTING SHOP (SMS):

The steel melting facilities comprise ultra-high power Electric Arc Furnace, Argon Oxygen Decarburizing (AOD) Refining Unit with Level-II automation, Ladle Furnace & Continuous Casting machine with state-of-the-art technology to produce premium quality stainless steel slabs.

1.2 SMS PROCESS FLOW



In SMS the raw material called as scrap is undergone several processes to remove the unwanted metals and to then it is converted into carbon steel and stainless-steel slabs. Each slab weighs about 15 tons.

II. HOT ROLLING MILL (HRM):

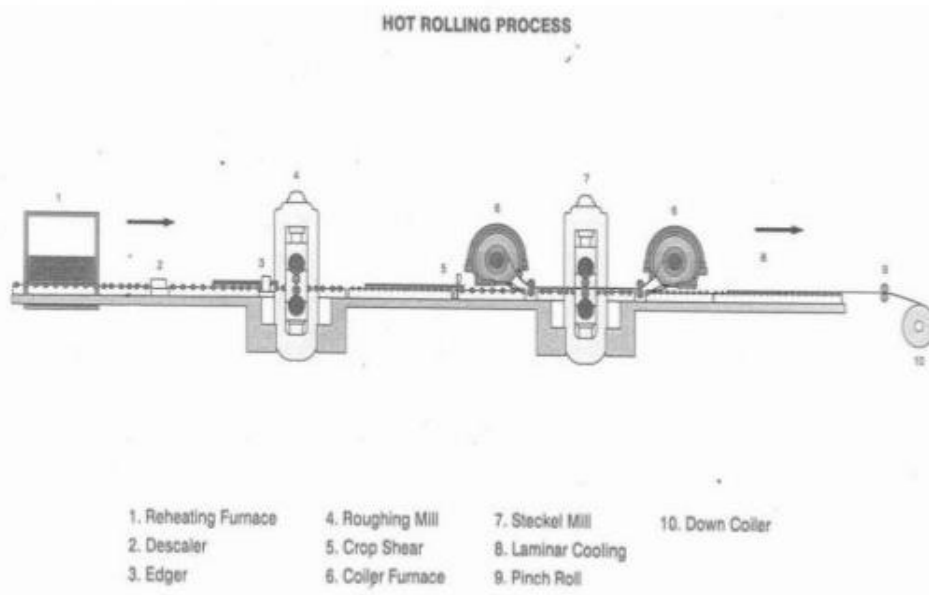
HRM is one of the major units in the plant. The facility is supported by hot rolling mills capable of rolling both stainless steel and carbon steel, and the plant primarily addresses the input needs of stainless steel coils for cold rolling mills. In addition to structural steel, the plant also rolls other types of carbon steel widely used in the industry, such as weathering steel and high-strength low-alloy steel.

Hot Roller Complex includes walking beam reheating furnace, primary descaler, 4-Hi reversing roughing mill, 4-High reversing stickel mill, decoiler, laminar flow cooling, roll grinding from world renowned suppliers Equipped with a board. The base of hot rolling with Level 2 automation, the Stickel Mill is equipped with hydraulic gauge adjustment and automatic gauge control. The continuously variable crown (CVC) controls the profile and flatness by roll shifting, and the working roll bending system gives finer control over the flatness of the strip.

The carbon steel slabs and stainless-steel slabs from the steel melting shop (SMS) is taken to the hot rolling mill for further process. The slab is loaded one by one for every 15 minutes in the reheating furnace. The furnace can hold upto 11 slabs. Each slab needs to be charge up to 2 hours 45 minutes at the temperature of 1290°C. Once the 1st slab is charged it is passed to descaling and the edger.

1.3 HRM PROCESS FLOW

HOT ROLLING MILL FLOWCHART



Then it is passed to the roughing mill for 7 passes for which the 175mm thickness is reduced to 25mm thickness whereas the water flow should be continuous throughout the full process and it reduces the temperature to 900°C. If there is no waterflow it may burst and equipment damage will occur. The length of the slab increases and it is sent to the cooling furnace where it undergoes another 7 pass and the thickness is reduced up to 4mm from 25mm.

The thickness is reduced according to the customers requirement. Then it is passed through the laminar cooling and pinch roll. Finally, it is sent to the down roller where the sheet is rolled into coil. Here both carbon steel and stainless-steel coils are made. Carbon steel is directly dispatched to the customer and stainless steel is sent to cold rolling mill for further process.

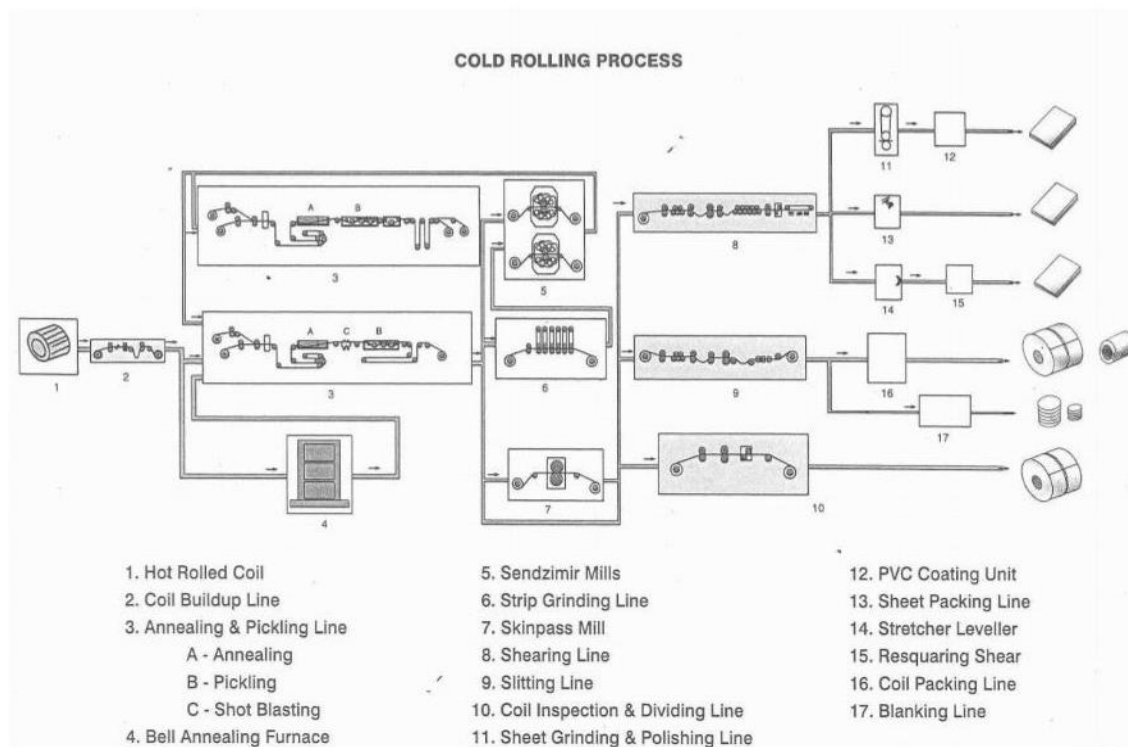
III. COLD ROLLING MILL (CRM):

Cold Rolling Mill (CRM) is called the mother unit of the plant. The stainless-steel coils are taken as the raw material to the cold rolling mill (CRM) from the hot rolling mill (HRM). The coils undergo several processes like annealing, pickling, quenching, shots blasting machine and slitting / shearing id done.

The raw material i.e., the stainless-steel coils are sent for removing the oxidized layers and softening called as annealing. Then the coils are sent for electrolyte pickling and acid pickling. Meanwhile the thickness of the coils is reduced simultaneously during the annealing and pickling process.

Then to reduce the heat of the coils quenching is done step by step. After quenching the shots blasting is done to remove the loose scales from the coil. It is done by the steel shots. It hits the coil so the loose scales are removed. Then the coils are taken to the Z-mill (Sendzimir mill) to reduce the according to the customer needs.

1.4 CRM PROCESS FLOW



The Z-mill (Sendzimir mill) is called as the reversable mill. During the rolling process coolant oil SERVO is used to prevent the coils from heating. Then at the last roll the coils are rolled with interleaving paper which is used to prevent the coils from scratches and absorb the oil.

Then the coils are taken to tension levelling line in order to reduce the bends and curves in the corners and edges of the coils. Then it is sent to the skin pass mill to improve the surface finish, to flatten the strip and to remove, reduce the tends in the coil. Then the coils are taken for coil inspection. Once inspection is done the coils are sent for slitting/ shearing section to cut it to coils / sheets respectively according to the customer needs and then sent for packing section.

6.3 OUTPUT:

The output of the plant is carbon steel coils, stainless-steel coils, stainless-steel sheets and coin blanks. The stainless-steel sheets are finely packed with the PVC sheets in order to prevent form scratches on the sheets and sent to the dispatch section. The stainless-steel coils are packed with the interleaving paper in order to prevent from scratches. The stainless-steel coil is slitted for about 24.3 mm and sent for coin blanking. The plant also provides some special finished designed coils / sheets. They are:

- Aqua Line Finish
- Honey Kom Finish
- Epiderma Finish
- Hammer Tone Finish
- Frondz Finish
- Farrique Finish
- Chequerred Finish
- Mistique Finish
- Moon Rock Finish
- Striped Finish
- Macro Matt Finish
- Leaf Finish
- Square Finish

6.4 CHALLENGES AND CONSTRAINTS:

CHALLENGES:

- Tough delivery commitments.
- Employee retention.

CONSTRAINTS:

- There is a shortage of employees due to the improper recruitment.
- The coil is damaged during the final process.

CHAPTER – 7

FEEDBACK ON THE PERFORMANCE

9/8/22, 1:40 PM

Internship - Feedback form (2021 - 2023Batch)

Internship - Feedback form (2021 - 2023Batch)

Organization Details

svrzerox11@gmail.com (not shared) Switch account

* Required

1.
Email

Your answer roshini.21mba@kct.ac.in

2. NAME OF THE
STUDENT

Your answer ROSHINI.S.U

3. REGISTER NUMBER OF THE
STUDENT

Your answer 21MBA121

4. NAME OF THE
ORGANISATION

Your answer SALEM STEEL PLANT - SAIL

5. NAME OF THE INTERNSHIP -
SUPERVISOR

Your answer P. VASUDEVAN , M. SEMBANNAN

6. SUPERVISOR
TITLE

Your answer OPERATOR

7. MOBILE NUMBER OF THE
SUPERVISOR

Your answer 9894331717.

<https://docs.google.com/forms/d/e/1FAIpQLSeCsmVIXJsxoQUZ1QHFvohL5RCmdwRpnFZPqUkdGMZk7U9Xw/viewform>

1/3

Internship Assessment Form

At the outset we would like to thank you for the opportunity given to our student to do his/her internship/ at your esteemed organization. As per our institution policy & as a part of Continuous assessment marks we are kindly requesting you to evaluate your intern on the following dimensions by specifying a score based on the his/her performance. Candid and objective comments about the student's performance are also appreciated. Please add your relevant comments in the space provided in the form.

8. Quantity of the work (The degree to which the student meets productivity standards) *

1 2 3 4 5 6 7 8 9 10

Bad Good

9. Quality of Work (The degree to which the student's work is thorough, accurate, and completed in a timely manner) *

1 2 3 4 5 6 7 8 9 10

Bad Good

10. Ability to learn (The extent to which the student asks relevant questions, seeks out additional information from appropriate sources, understands new concepts/ideas/work assignments, and is willing to make needed changes and improvements) *

1 2 3 4 5 6 7 8 9 10

Bad Good

11. Initiative and Creativity (The degree to which the student is self-motivated, look out for challenges, ability to develop creative and innovative ideas & solutions) *

1 2 3 4 5 6 7 8 9 10

Bad Good

12. Attendance and Punctuality (The degree to which the student reports to work as scheduled and on-time) *

1 2 3 4 5 6 7 8 9 10

Bad Good

9/8/22, 1:40 PM

Internship - Feedback form (2021 - 2023Batch)

13. Given the right circumstances, would you hire our student for a full time employment post MBA Program? *

1 2 3 4 5 6 7 8 9 10
Bad Good

14. Please specify if you have any other comments on the student performance *

Your answer
Good Performance

Submit

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3/3

CHAPTER – 8

CRITICAL OBSERVATION & RECOMMENDATION FOR THE PROCESS IMPROVEMENT

CRITICAL OBSERVATIONS:

- There is lack of employees due to improper recruitments.
- Many of the staffs are retired so there is a lack of skilled labors.
- They store the inventories nearly up to one year.
- They don't have updating in the technology.
- They do not have any of the lean tools implemented in the plant.

SUGGESSTIONS:

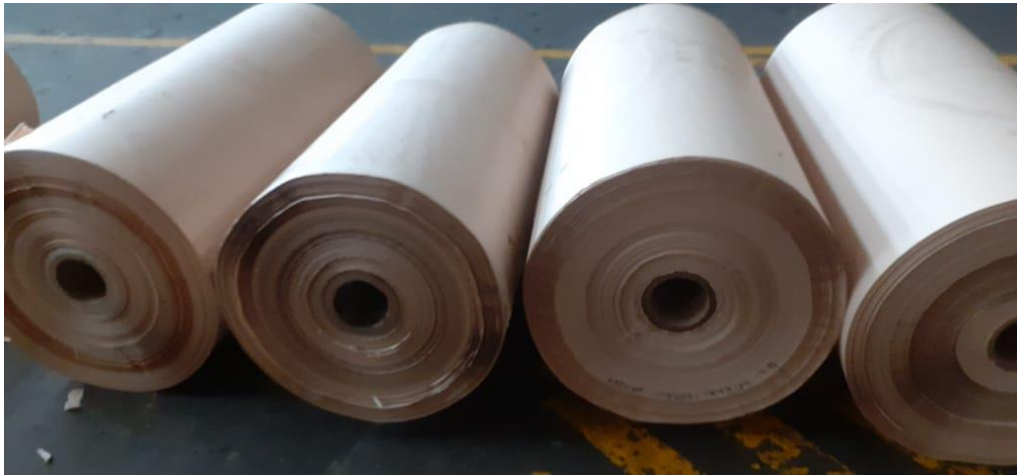
- Proper recruitment should be done every year eventually.
- Once the freshers enter the plant eventually, they can be trained from the experienced staffs present in the plant.
- Once they get the order from the customer, they can first check with the inventory and then they can produce the coils / sheets according to the quantity needed.
- All the machineries in the plant are outdated and it should be operated manually. To avoid this, they can be updated with some software's.
- I have suggested them to implement some of the lean tools like 5S, Kaizen and Kanban.

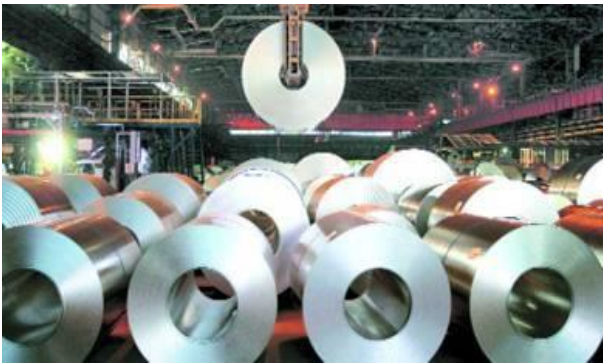
CHAPTER – 9

OVER ALL LEARNING EXPERIENCE

As an intern, it was a new and a wonderful experience in the plant. It was a combination of theory learning and practical experience which helps in understanding the core principles of the manufacturing. It also helps me in understating the organizational activities and the strategies of the plant. I learnt many new concepts in the production process. I also learnt about the machineries, inventories, warehouses. I had a good interaction with the staffs which helped me to gain good knowledge about the plant. These improved my better understanding of these areas. Overall, it was good to work practically.

ANNEXTURE







WEEKLY LOG SHEET

Internship
Monthly Report






Name of the student:	Roshini S U	Register Number: 21MBA121
Domain	Operations	Faculty Guide: Kannan V
Name of the Organization:	Salem Steel Plant	
Date of Joining	13.06.2022	
Name of Company Guide	M Sembannan	Senior Operator
Contact No	9894331717	

Week -1	13.06.2022 to 18.06.2022
13.06.2022	Joining report and entry pass
14.06.2022	HRM visit
15.06.2022	Explanation of HRM process flow
16.06.2022	Learning of various production equipment's in HRM
17.06.2022	Observation of the production Process in HRM
18.06.2022	Warehouse visit in HRM
Week -2	20.06.2022 to 25.06.2022
20.06.2022	Roll shop and dispatch section visit in HRM
21.06.2022	CRM visit
22.06.2022	Explanation of CRM process flow
23.06.2022	Learning of various production equipment's in CRM
24.06.2022	Coil build up line visit in CRM
25.06.2022	Annealing & picking lines, Acid storage and treatment plant visit in CRM
Week - 3	27.06.2022 to 02.07.2022
27.06.2022	Z Mill visit in CRM
28.06.2022	Roll shop visit in CRM
29.06.2022	Skin Pass visit in CRM
30.06.2022	Slitting and Shearing line visit in CRM
01.07.2022	Tension levelling line and AP line visit in CRM
02.07.2022	Warehouse visit in CRM
Week - 4	04.07.2022 to 08.07.2022
04.07.2022	Process control and testing facilities visit
05.07.2022	Dispatch section visit
06.07.2022	Visit of Coin blanking unit
07.07.2022	Interaction with the staffs and Overall visit of the plant
08.07.2022	Overall visit of the plant and submission of the entry pass

Internship
Monthly Report



Student Signature 	Signature of the organization guide (with seal) 	Faculty Guide signature P. VASUDEVAN EMPNO: L001255 
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*Kindly mention the date while you are submitting the report

PLAGIARISM REPORT

Intern report

ORIGINALITY REPORT

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SIMILARITY INDEX

7%
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